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Kneza Mihaila 35/IV
11000 Belgrade, Serbia
e-mail: cnt@mi.sanu.ac.rs
Tel. +381 11 2637191

For the publishers:
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Vladimir Miletić

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Translation:
Milica Tapavički-Ilić

Lecturer:
Dave Calcutt

Graphic design:
Nemanja Mrđić

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Centar za nove tehnologije Viminacijum
Arheološki institut Beograd
Kneza Mihaila 35/IV
11000 Beograd, Srbija
e-mail: cnt@mi.sanu.ac.rs
Tel. +381 11 2637191

Za izdavače:
Miomir Korać
Slaviša Perić

Urednik:
Miomir Korać

Uređivački odbor:

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Prevod:
Milica Tapavički-Ilić

Lektor:
Dejv Kalkat

Dizajn i tehničko uređenje:
Nemanja Mrđić

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EMILIJA NIKOLIĆ

904:725.73"652"(497.11)

Institute of Archaeology,
Belgrade, Serbia
emilij@gmail.com

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DRAGANA ROGIĆ

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Institute of Archaeology,
Belgrade, Serbia

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BEBINA MILOVANOVIC

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Belgrade, Serbia

THE ROLE OF BRICK IN HYDRAULICITY OF VIMINACIUM MORTARS: DECORATIVE MORTARS FROM THE THERMAE*

ABSTRACT

The hydraulicity of the Viminacium mortars is still somewhat unknown, but with laboratory analyses, performed on a small number of samples, and similar research performed worldwide, some conclusions can be drawn. These bring us closer to this topic, which again contribute to our becoming acquainted with the Viminacium building materials, their usage, behaviour in constructions and their mutual relationships.

Throughout history, artificial products of soil, specifically bricks and ceramics, represent some of the most commonly used materials with pozzolanic features in the creation of hydraulic lime mortars. In accordance with their function, the Viminacium thermae represent a place with high levels of humidity in the air and water in a large number of rooms, thereby representing a suitable example for analysing the use of hydraulic mortars, which above all needed to be waterproof. This was achieved with the use of bricks, a material produced locally in Viminacium.

Fragmentarily preserved remains of wall paintings from the Viminacium thermae are not only numerous and various, but they spatially also include almost all parts of the building. This paper includes the remains of decorative mortars discovered during archaeological research in 2004 and 2007 that had bricks in their structure, which was confirmed with a visual review of mortar cross-sections when brick was used in fragments. It was also suspected due to the reddish colour of some of the layers, most likely connected to the use of brick dust.

KEYWORDS: HYDRAULICITY, LIME MORTAR, BRICK, POZZOLANIC FEATURE, DECORATIVE MORTARS, THERMAE, VIMINACIUM.

INTRODUCTION

The Romans used non-hydraulic and hydraulic mortars, depending on the accessibility of the raw

materials needed for their production and on their role in different constructions. Hydraulic lime mortar features can be achieved in several ways: by using quarry sand with a high percentage of

* The article results from the project: *Viminacium, Roman city and military camp – research of material and non material culture of inhabitants by using the modern technologies of remote detection, geophysics, GIS, digitalisation and 3D visualisation (no 47018)*, funded by the Ministry of Education, Science and Technological Development of the Republic of Serbia.



Fig. 1 Brick kilns from the craftsmen's centre during excavations.
Photo-documentation of the Republic Institute for the Protection of Monuments

clay as an aggregate, natural or artificial hydraulic lime as a binder or by the use of certain materials of natural or artificial origin, with pozzolanic features, as an addition or substitute for aggregate.¹

Just like artificial materials, natural materials with pozzolanic features gave hydraulicity to mortar, actually strength, water resistance and a binding possibility under water when reacting with lime.² Nevertheless, lime mortars with the addition of natural materials set much quicker, thereby being more favourable for the building of all kinds of constructions. (Lancaster 2005: 65) Lime mortars with added brick were excellent for use in the external finishing layers, but also in all other wall or floor layers with humid and warm conditions, such as baths, (Böke et al. 2006: 1121, Elsen: 2006, 1419, Stefanidou et al. 2014: 572)

¹ See Radivojević 2004: 38-39 and in Adam, 1999: 129-132.

² It is important to distinguish between the terms "hydraulic" and "pozzolanic", since hydraulic materials can react only with water, while pozzolanic materials need both water and lime for a reaction. (Griffin 2004: 24).

due to their higher resistance to water penetration. (Hale et al. 2003: 135-136) In many historical buildings, mortar was used that was made of both kinds of pozzolanic materials, depending on the accessibility of the raw materials.³

At the beginning of the 2nd century AD, during the "time of peace and the period of labour and economic prosperity", (Васић 1895: 29),⁴ Viminacium developed into a centre of brick production in this part of the Danube Limes. (Jordović 1995: 95, 105)⁵ (Fig. 1) Ever since that time, this building material became invaluable for wall facing, its core and levelling course, it was used independently for entire walls, indoor and outdoor floors, (Fig. 2, Fig. 3, Fig. 4, Fig. 5) and was also used as an artificial pozzolanic additive to lime mortars.

The Viminacium thermae were excavated on two occasions, from 1973 to 1974 and from 2003

³ For examples see Özkaya 2005: 76.

⁴ See more about this in Мирковић 1968: 64-65.

⁵ About craftsmen' centres for brick production in Viminacium see also Raičković 2007: 15-17 and Raičković, Redžić 2006.



Fig. 2 Brick wall of Viminacium thermae.
Photo-documentation of Institute of Archaeology
Belgrade



Fig. 3 Bricks in wall facing of Viminacium thermae.
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Belgrade

to 2007. (Fig. 6) Both excavations revealed that there were several phases in the building of the thermae, specifically that each subsequent building was erected on the remains of the previous one. (Kondić, Zotović 1974: 96-97, Миловановић 2004: 53) The beginning of the use of the Viminacium thermae can be connected to the end of the 1st and the beginning of the 2nd century, whilst the building lost its primary function at the end of the 4th century AD. (Миловановић 2004: 53; Kondić, Zotović 1974: 96-97) During the archaeological research of the Viminacium thermae, five apses were revealed, along with a central room with hypocaust and several lateral rooms. All of the building parts visible today were in use during the 3rd and the 4th century AD. (Миловановић 2004: 53)

VIMINACIUM BRICK FEATURES AND HYDRAULICITY

Artificial materials with pozzolanic features used throughout history include calcinated clays, slag, flying ash, ashes of rice husks, coffee husks etc. The most famous one of all is calcinated clay, presented as crushed or minced brick and ceramics. (Rapp, 2009: 266-268 и y Rossi, Russo, Russo 2009: 319-325)

Brick and ceramics are processed of easily accessible raw materials (Bugini, R. et al. 1993: 387)

In contrast to natural, often inaccessible materials with pozzolanic features,⁶ they represent the artificial materials most commonly used throughout history in all parts of the world, for producing lime mortars which required hydraulic features. In Turkey, this mortar was named horasan, in India surkhi, in Arabian countries it was called homra, (Böke et al. 2006: 1115), while in the Roman Empire its Latin name was *opus signinum*. (Vitruvius 2006: 144)⁷ It is best known by its Italian name cocciopesto, used in Southern Europe, while in Venice, it is also called terrazzetto. (Elsen 2006: 1419) In Minoan Crete, crushed ceramics were already being used for making lime mortars, (Morphoulou *at all* 2000: 50, 55, Malhotra, Mehta 1996: 3, Hughes, Sugden 2000:351, Artioli 2010: 246-248) and together with crushed brick, it was also used by the Etrurians, Hindus and the Greeks. (Malhotra, Mehta 1996: 3, Artioli 2010: 246-248)

The area of Viminacium and its vicinity belongs to the south-eastern part of the coal basin of

⁶ One example of the use of mortar with the addition of brick due to a lack of natural materials with pozzolanic features is Hadrian's wall, (Elsen 2006: 1419) with mortars made of lime, crushed brick, crushed sandstone, sand and the remains of baking lime from ovens, while some had animal fats as an additive. (Marie Teutonico et al. 1993: 34).

⁷ Vitruvius mentions *opus signinum* as a mortar mixture with broken bricks, tiles or pottery in the process of laying floors.



Fig. 4 Bricks of hypocaust and in wall structures of Viminacium thermae.
Photo-documentation of Institute of Archaeology Belgrade

Kostolac. The terrain's sediments consist of loess, clays, marls, sands, alevrite, pebbles, coal clays and coals. (Jovović et al. 2013: 22-26) The "large scale brick industry" (Bacić 1907: 69) flourished in this Roman city due to all the accessible raw clay materials. The Viminacium builders often used brick and ceramics in mortar as an artificial material with pozzolanic features.

Nevertheless, if bricks and ceramics were to have pozzolanic features, they needed to be fired at low temperatures and contain high percentage of clay, actually to have in specific chemical composition. (Ugurlu, Boke 2009: 2443)

The firing temperatures in which bricks obtain pozzolanic features have been specified differently in different research and are measured between 600°C and 900°C, (Elsen 2006: 1419, Nežerka et al. 2014, 18, (Tekin, Kurügol 2011: 959) or between 450°C and 800°C. (Böke et al. 2006, 1115)

The higher the firing temperature, still within the limits stated above, the better the pozzolanic features of the bricks. (Rapp, 2009: 267) After reaching temperatures higher than 900°C, bricks possess very limited pozzolanic features. (Pinheiro, Montenegro, Gumieri, 2010: 2) However, during the analyses of some modern samples from various European countries, it was confirmed that even after being fired at temperatures higher than 900°C, they still possessed exceptionally high pozzolanic features. (Wild et al. 1997: 171,174)

As with all other ancient bricks from the 4th century in the territory of Serbia, the Viminacium bricks were usually fired at temperatures up to 800°C. (Radivojević, Kurtović-Folić 2006: 697) Laboratory sample analyses of mud mortars, discovered on brick kilns in Viminacium, showed that the temperature range reached in these kilns was between 600°C and 900°C. (Raičković 2012,



Fig. 5 Bricks as finishing floor layer in Viminacium thermae.
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tab.3) Based on the presence of certain minerals, analysis of Viminacium pottery fragments (Raičković 2012, tab. 2) revealed that the firing temperature of the examined samples was about 850°C,⁸ while analysis of a Viminacium building brick sample (Cornale, Moni 2007) showed that it was fired at a temperature higher than 900°C.

The Viminacium bricks and ceramics, therefore, most likely possessed pozzolanic features, but it is certain that there were products without these features. Ancient builders empirically developed brick production techniques, since scientific explanations of the effects of temperature on a brick's features were not postulated until the beginning of the 20th century. (Tekin, Kurugol 2011: 960) Nevertheless, it is likely that ancient builders were capable of recognising products suitable

for certain needs. Supporting the use of specific bricks, there are analyses of mortars with added bricks and bricks themselves from Ottoman baths of the 14th and 15th century. They showed that brick fragments used in mortars possess high pozzolanic activity, while bricks used for construction possess different levels of the activity. This could indicate that bricks with pozzolanic features were deliberately chosen for the production of hydraulic mortars and probably they were recognised only because they contained more clay minerals. (Böke et al. 2006: 1121) The use in mortar of bricks possibly fired at very high temperatures and certain ceramic types fired at such temperatures was most likely only aiming to improve the aggregate mass and the mortar's mechanical features, while pozzolanic features were embedded only in those fragments originating from products which fulfilled the conditions mentioned above.

⁸ According to analogue research Barlueng et al. 2013:214-216.



Fig. 6 View of Viminacium thermae today. Photo-documentation of Institute of Archaeology Belgrade

According to international standards, the sum of percentages of the oxide content of SiO_2 , Al_2O_3 and Fe_2O_3 in natural pozzolanic materials, but also in brick products with pozzolanic features, should be higher than 70%. (ASTM C618-12a: 2012, Pinheiro, Montenegro, Gumieri 2010: 2) The total content of the oxides SiO_2 , Al_2O_3 and Fe_2O_3 in a brick sample from a Viminacium tomb from the 4th century is 85.10%. (Radivojević, Kurtović-Folić 2006: 698) The shard analysis from various Viminacium vessels showed that the total amount of the mentioned oxides does not exceed 70% only in 8% of the samples, while in some samples it reaches as high as 90%. (Raičković 2012, tabs.4-7) The total of the oxides SiO_2 , Al_2O_3 and Fe_2O_3 in mud mortar used to build a brick kiln, in all of the samples exceeded 70%, and in one of them as high as 90.25% (Raičković 2012, tab.8), indicating the soil structure and the technology for making building materials from it.

It is interesting to mention a natural creation, known locally as "crvenka", which, in the form of a red, brown, black and ochre layer, can easily be noticed in the profiles of the nearby hills of the

villages around Viminacium, in which there was a underground coal mine during the 19th and the 20th century.⁹ (Fig. 7, Fig. 8) This represents layers of sedimentary rocks which experienced a metamorphosis caused by the combustion of the lower coal layers. Coal could be ignited in a natural way, by spontaneous combustion when coming into contact with oxygen or a lightning strike or a fire caused by some human factor, (Murphy: 2013: 2-3) which is often encountered worldwide under different names, the most common of which are clinker and porcellanite.¹⁰ "Crvenka" was used by the Romans of Viminacium in road and wall core structures¹¹ (Fig. 9, Fig. 10) and, in accordance

9 About this mining see Мајовски Вучетић 2010, and about red clay see also Nikolić 2013: 27-28.

10 See examples from Romania: *Rădan, Rădan* 2011: 266-270, Czechia: Žáček, Skála, Dvořák 2010: 1-32 and USA: Murphy 2013: 2-4 and Rogers 1917: 1-10.

11 Regarding the use of "crvenka" in Viminacium buildings see Golubović, Korać 2008: 33-36 and Nikolić, Bogdanović 2012: 43-44. Even in modern times, clinker is used as the final layer on roads without asphalt in areas where there are no pebbles and where clinker represents the hardest rock. See U.S.



Fig. 7 Hill above Stari Kostolac village with visible red layer of „crvenka“. Photo by the authors

with its role in construction, was in the shape of larger or smaller, more or less fired pieces.

Depending on the firing temperature, “crvenka” could be a partially coherent and very poriferous rock, reminiscent of slag from a blast furnace when it is closer to a source of high temperature, but also a material similar to brick, when it is formed at lower temperatures. (de Boer, Dekkers, van Hoof 2001: 94) In southern England, mosaic tesserae have been found and plates in the *opus sectile* technique, originating from several Roman buildings and made of these naturally fired rocks, from the second half of the 1st and the beginning of the 2nd century AD. Such decorations belong to early Roman mosaics in this territory and there are also indications that there were workshops introducing clinker into elements of interior finishing. (Allen, Fulford 2004: 9-38) These materials were therefore accessible to all the social strata, military, public and private. The largest use of “crvenka” in Viminacium can be placed into the same chronological frame, in the time of the still undeveloped

brick industry, but also during later periods of crisis, given that it was most likely a cheap and easily accessible material. (Nikolić 2013: 28)

Worldwide research has already established the pozzolanic features of this natural creation (Jevtić, Zakić, Harak 2002: 60; Gutt, Gaze, 1975: 439-450, Ríos, Williams, 2008: 2482-2492), depending on its creation conditions, the firing temperature and the classification of the primary rocks. If future research about the local “crvenka” reveals its pozzolanic features, and knowing already the “rule” regarding the use of local materials in Roman architecture,¹² the use of “crvenka” as a pozzolanic addition to lime mortars in Viminacium buildings could be examined. The red colour of Viminacium mortars could then be ascribed to the added brick or ceramics, as well as to the addition of “crvenka”. As an example from a region of Romania with a similar geological structure shows, high temperatures during the firing of the original clay leads to the formation of new minerals in fired clays, such as hematite (Rădan,

Dept. of the Interior, Bureau of Land Management, 1984: 61 and Murphy: 2013: 2.

12 Regarding this see also Radivojević, Kurtović-Folčić 2006: 693.



Fig. 8 Hill above Stari Kostolac village with visible red layer of „crvenka“, detail. Photo by the authors



Fig. 9 Part of the early gate tower partially destroyed by the later road entering the northern gate of the legionary fort.
Photo-documentation of Institute of Archaeology Belgrade



Fig. 10 Foundation structure from the building in the temple complex with visible „crvenka“.
Photo-documentation of Institute of Archaeology Belgrade



Fig. 11 Floor layers of Viminacium thermae with brick in the form of large fragments.
Photo-documentation of Institute of Archaeology Belgrade

Rădan 2011b: 267-268, *Rădan, Rădan* 2011a: 147), a natural source of several, most commonly red, pigments. (Walsh, Chaplin 2008: 189)

THE ROLE OF BRICK IN VIMINACIUM MORTARS

Even by only visually examining the Viminacium mortar samples used for masonry, rendering and plastering, one can notice differences in the mortar structure and brick admixture, indicating that Roman builders were well-acquainted with the preparation of mortar with specific features. (Bugini et al. 1993: 386) In structural mortars, lower mortar layers of floor constructions and mortars for rendering, brick admixture is visible in the mortar structure in the form of smaller or larger fragments, (Fig. 11, Fig. 12) while in those mortars used for, plastering, wall-paintings and finishing floor layers, the brick appears in the form of small fragments, but also in the form of a dust. (Fig. 13, Fig. 14) The dust was integrated with lime, with or without a sand admixture, and gave the mortar a red appearance, especially noticeable when the mortar was polished.

In areas where there were no natural materials with pozzolanic features, brick played an important role in the structure of mortars used for construction. Nevertheless, for economic reasons, lime mortar without any admixtures was often used, while the use of structural mortar with brick admixtures was limited to more important, public and even monumental constructions. Probably the most successful example of the use of brick in structural mortar is Hagia Sophia in Istanbul. The mortar joints were very wide, comparing to the width of the bricks. This mortar, made with brick dust and brick fragments, can be called a proto-concrete. (Livingston, R.A. et al. 1992: 721-736)

This rule of economy applied by ancient builders is also visible in an example from a completely different area, from a much earlier era and with admixtures of other materials, on the buildings of

ancient Olynthus, from the 4th century BC. Here, for economic reasons, mud mortar was used for building stone walls exposed to humidity, after which the walls were rendered with hydraulic mortars¹³. Furthermore, in examples of Roman structures in France containing fresh water, the frequent use of brick admixtures can be noticed in mortars used for plastering and different floor layers, while the use of such mortars for building walls is somewhat rare (Coutelas 2011:147). Mortars used in supporting constructions do not need to make walls water-resistant. Brick and ceramic admixtures, therefore, appear also in mortars used for walls not directly connected to water containing structures, with the function of protecting the inner wall surfaces from external humidity factors. (Degryse et al. 2002: 1459).

After examining the material from the Viminacium thermae, it is easily understood that mortar with a brick admixture was always applied in structures that required humidity- and water-resistance, specifically in floors and outer wall layers, (Fig. 15, Fig. 16) as well as in mortars used for plastering and rendering pools and canals but, very rarely, as a structural mortar.

BRICK IN DECORATIVE MORTARS OF THE THERMAE

This paper also deals with the remains of mortar used for plastering and rendering the thermae walls, mostly painted or decorated afterwards and, therefore, also referred to as decorative mortars, which were discovered during archaeological research in 2004 and 2007.¹⁴ (Fig. 17). Some of these decorative mortars were applied directly on

13 Information provided by Prof. Dr Ioanna Papayianni and Ass. Prof. Dr Maria Stefanidou (Laboratory of Building Materials, Civil Engineering Department AUTH, Greece), during the lecture “Case Study: Olynthos, Chalkidiiki” (MARE 14 Workshop) where an author of this paper participated.

14 About fragment restoration see more in Rogić, Despotović, Milovanović 2009: 75-81.



Fig. 12 Rendering layers of Viminacium thermae with brick in the form of large fragments.

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Fig. 13 Floor layers of Viminacium thermae with brick in the form of small fragments and in the form of a dust.

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the walls, but some of them were executed onto a first layer of plaster or render (preparing layer or leveling layer). It depended on the state of a wall and on the material a wall structure was built of.

Brick admixtures served multiple roles in decorative mortars. According to some authors, as well as making mortar hydraulic or waterproof as an artificial material with pozzolanic features, it also absorbed humidity, therefore enabling painters a longer working period when applying the fresco technique. The painting basis needed to be humid enough and brick admixtures delayed the process of water loss or evaporation, thereby slowing drying (Šulić, 2010: 3). It can be connected to the thesis that “brick ground” (brick wall) “absorbs superfluous water, and keeps the plaster much longer in a fit state for painting upon.” (Taylor, 1843: 38). Also, it is important to notice that the contact between brick and fresh mortar causes water transport, but also depends on the relationship between dimensions of the pores of both

materials. (Groot 1997:122) It is interesting to mention that mortars containing natural pozzolana were probably not used as a support for fresco painting, which was the most often applied technique in Viminacium thermae. It is impossible to get a good adherence of the pigments when painting on the mortar containing natural pozzolana, which is the result of different chemical reactions. (Bläuer Böhm 2000: 111)

After analysing painted decorations from Roman villas in Hungary, it was noticed that quite often, over the intonaco, but prior to the painting layer, a pinkish layer was applied, made of brick powder. It can be concluded that this was a “rule” in the period in which they were constructed, specifically the end of the 1st and during the 2nd century AD, with the aim of offering water-proofness and protection of the painted layer from water or humidity from the wall. (Kirchoff 2008: 251-254) In mortars without a painted layer and as part of the intonaco, brick often produced a reddish or



Fig. 14 Rendering layers of Viminacium thermae with brick in the form of small fragments and in the form of a dust.
Photo-documentation of Institute of Archaeology Belgrade



Fig. 15 Outer wall of Viminacium thermae, with red mortar having brick in its structure.
Photo-documentation of Institute of Archaeology Belgrade



Fig. 16 Outer wall of Viminacium thermae, with red mortar having brick in its structure, detail.

Photo-documentation of Institute of Archaeology Belgrade

pinkish colour. (Wiseman, Zisi 2014: 185)

Based on the amount and the form of the brick admixtures in decorative mortar layers (in arricco and intonaco), the fragments from the Viminacium thermae can be divided into four groups. (Table 1 and Table 2) Brick was here mostly used as a dust, but also in the form of smaller fragments. The largest number of fragments belongs to the third group.

First group. The first mortar group, which includes fragments in which only the intonaco contained brick dust can most likely be ascribed to mortars for internal decorative plastering, for colouring and painting walls in rooms in which humidity was more or less concentrated, but not in rooms with water present in larger amounts. The role of this kind of mortar was to secure rooms and walls from humidity penetration. With mortars in this group, it can be noticed that the arricco or intonaco were rather thick.

With some mortars, without a painted layer, the reddish intonaco layers with brick dust are visible. Here, the intonaco colour serves a decorative

purpose. There are also mortars with a “reddish intonaco”¹⁵ painted red and additionally polished, with the aggregate of these mortars having been finely sieved.

Second group. The second mortar group includes fragments in which only the arricco contains brick powder, probably used as decorative mortars on walls of rooms in which there was no permanent presence of humidity or water. The presence of brick in the arricco is explained with the risk of possible humidity and water penetration into the wall from the background, as in the case of walls built without bricks and where there is no mortar layer with brick content. (Wiseman, Zisi 2014: 167) These fragments can therefore be ascribed to the inner surfaces of outer walls or the opposite sides of walls that possessed one side exposed to the aforementioned agents.

Third group. The third mortar group, with dust or fragments in both layers, includes mortars used as painting bases, monochrome or with motifs, and

¹⁵ Mortars with aggregates of brick dust.

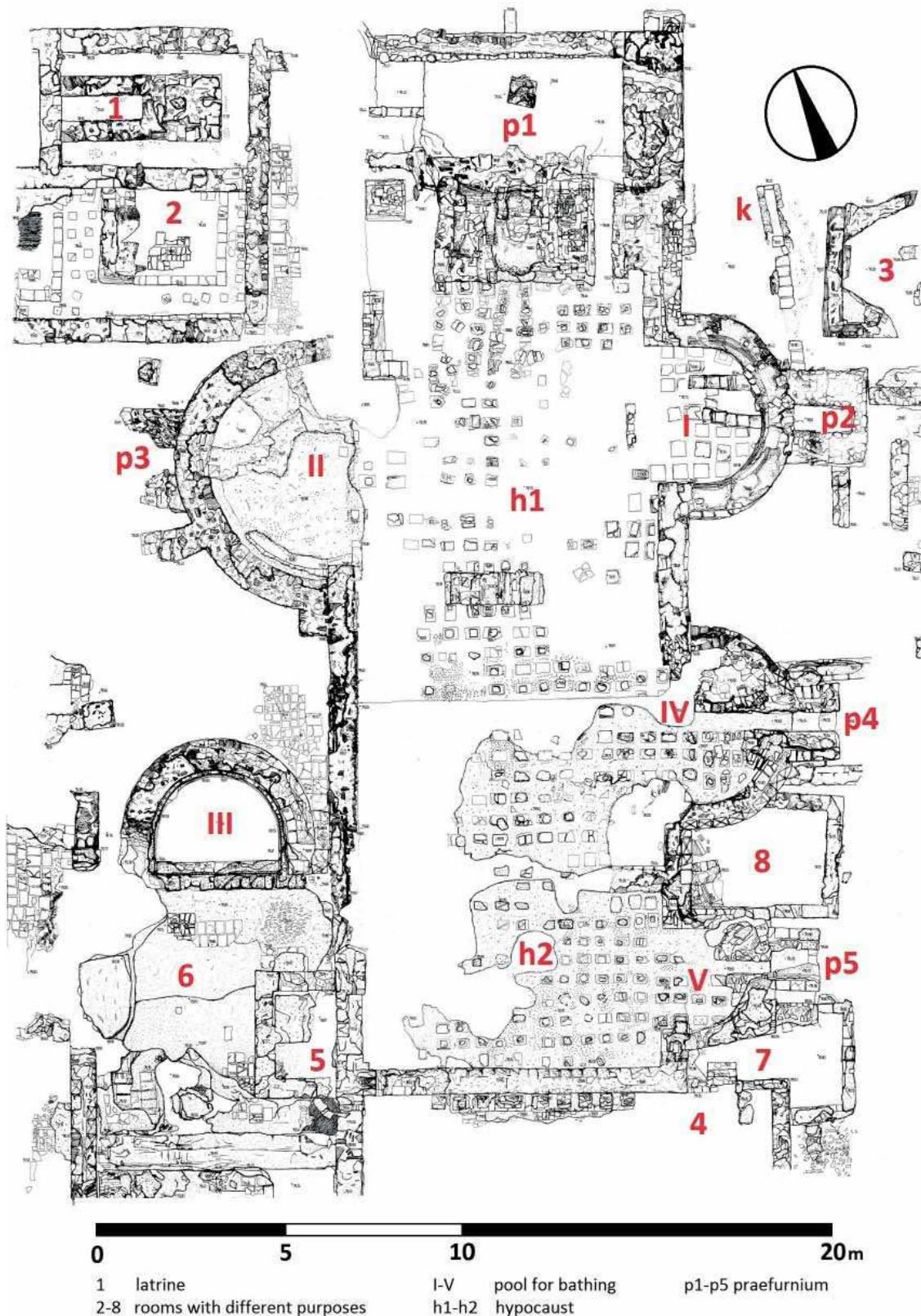


Fig. 17 Layout of Viminacium thermae.
Photo-documentation of Institute of Archaeology Belgrade

as mortars without a painted layer, where the colour was determined by the brick in the intonaco's structure. These mortars were most likely on walls exposed to water, specifically the walls of bathing pools and the outer faces of external building walls.

In this mortar group, pieces can be noticed that possess a thicker intonaco and a thinner arriccio. They most likely represent mortars of reduced quality, indicated by a small fragment compacity and a huge number of pores formed over time.

Fragments containing larger brick pieces in the arriccio were probably used for rendering outer building walls, since brick in this form gives mortar a greater resistance to weather conditions. The thickest arriccio layers contain the largest brick fragments. Examination of Roman mortars from Hadrian's Wall showed that the use of smaller particles of bricks creates strong hydraulic mortars, since such particles possess high pozzolanic features, while larger particles act more as a porous addition absorbing air into the mortar, therefore making it more resistant to frost and salt crystallisation. This means that mortars used for external rendering, with the aim of increasing frost resistance, should contain particles of larger dimensions. (Teutonico et al, 1993:41-42)

Fourth group. The fourth mortar group should be considered as mortars used for rendering external building walls, or building facades, with a single, thicker mortar layer and without a painted layer. Due to atmospheric influences, it was necessary for the mortar to contain bricks in its entire structure, here in the form of dust, thus giving hydraulic features, namely endurance and setting in water. Due to the colour of the brick, it possessed a red finish, hence considered a decorative mortar.

CONCLUSION

In the case of decorative mortars from the Viminacium thermae, brick was mostly used for ensuring resistance and setting mortar under water and in humid conditions, in contrast to the use

of brick in structural mortars, where it was used mostly to ensure a hydraulicity which would make the mortar stronger. Regarding the mortar fragments discussed in this paper, it is clear that the artists involved in the painting of the thermae were well-acquainted with the purpose of brick in mortar and applied it properly, whilst sometimes using mortars of reduced quality, leaving them porous and less compact.

Preserved fragments of the thermae wall paintings were not only numerous and various, but also spread throughout the building. Although they alone can not offer any data about the decoration of the Viminacium thermae, a huge difference in technology and painting quality can be noticed. There are red polished surfaces, reddish unpolished surfaces without a painted layer, dark blue and dark purple painted polished surfaces with decoration, as well as white intonaco backgrounds without a painted layer, with or without decoration on them. It seems that a huge number of the thermae walls were reddish in colour, originating from the intonaco with brick admixture and no painted layer.

After analysing the role of brick in the hydraulicity of the Viminacium mortars and its application through the examples of adding it to the decorative mortars of the Viminacium thermae, this paper tends to show that many conclusions regarding a historic building can be drawn directly from the analysis of the building materials. The function of rooms and the role of the construction elements of a building depended very much on the materials applied and vice versa. Examining a building is therefore not to be separated from becoming acquainted with the materials and technologies used for their processing and application both during the building process itself, and after.

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REZIME

**ULOГA OPEKE U HIDRAУIЧНО-
STI MALTERA VIMINACIJU-
MA: DEKORATIVNI MALTERI
GRAĐEVINE TERMI**

**KLJUČNE REČI: HIDRAУIČNOST, KREČNI
MALTER, OPEKA, PUCOLANSKO SVOJSTVO,
DEKORATIVNI MALTERI, TERME, VIMINACI-
JUM.**

Viminacijumske terme su, s obzirom na veliku koncentraciju vlage u vazduhu, česte izmene temperature i prisustvo većih količina vode u pojedinim prostorijama, analizirane kroz upotrebu krečnih maltera sa dodatkom opeke. Oni su korišćeni za malterisanje i dekoraciju zidova, a opeci su dugovali postojanost u vazi i vodi, odnosno hidrauličnost.

Prisustvo opeke u dekorativnim malterima se potvrđuje vizuelnim pregledom preseka maltera kada je opeka korišćena u fragmentima, ali i naslućuje kod crvene boje pojedinih slojeva koja verovatno potiče od prisustva mlevene opeke.

Prema količini i obliku opeke prisutne u ariču i intonaku, dekorativne maltere građevine termi možemo podeliti u četiri grupe. Prvu grupu bi činili malteri gde je prisustvo opeke zabeleženo u intonaku, druga grupa obuhvata one fragmente gde se opeka nalazi u sastavu ariča, u treću grupu spadaju malteri gde ova malterna sloja sadrže opeku, a četvrta grupa predstavlja maltere izvedene u jednom sloju sa agregatom od opeke.

Analiza fragmenata dekorativnog slikarstva termi Viminacijuma navodi na zaključak da veliki broj zidova termi nije bio obojen, već da je svoju crvenkastu boju dugoval prisustvu opeke u intonaku. Ovde se vidi kako su Rimljani Viminacijuma uspešno primenili pravilo rimske arhitekture o upotrebi lokalnih materijala. Osim što je bila nosilac hidrauličnosti i vodonepropusnosti kod maltera za zidanje i malterisanje, opeka je kod dekorativnih maltera termi Viminacijuma bila i deo podloge, kao što im je davala boju i teksturu, odnosno njegov konačni izgled.

	PHOTO		ARRICIO + INTONACO	PAINTED LAYER	ROOM
GROUP 1	 	THICKNESS	1.0cm + 1.0cm	fresco	space between II and III
		COLOUR	white	pinkish	
		COMPOSITION	marble dust and slaked lime	brick dust and slaked lime	
		CONDITION	middle compactness high porosity dry vegetable fibres	middle compactness high porosity	
GROUP 3	 	THICKNESS	3.0cm + 0.5cm	fresco	I
		COLOUR	grey	reddish	
		COMPOSITION	quartz dust and slaked lime	brick dust and slaked lime	
		CONDITION	middle compactness high porosity	middle compactness high porosity	
	 	THICKNESS	1.6cm + 0.4cm	fresco	I
		COLOUR	reddish	reddish	
		COMPOSITION	brick dust, brick coarse (max 1cm) and slaked lime	brick dust and slaked lime	
		CONDITION	low compactness high porosity	middle compactness high porosity	

Table 1 Fragments of decorative mortars from the Viminacium thermae divided into groups.

Photo-documentation of Institute of Archaeology Belgrade.

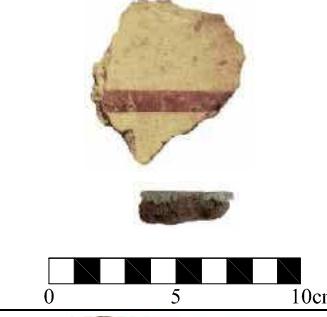
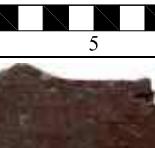
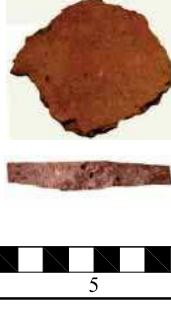
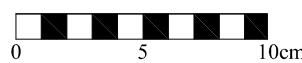
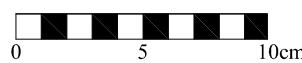
	PHOTO		ARRICIO + INTONACO	PAINTED LAYER	ROOM
GROUP 2	   	THICKNESS	1.0cm + 0.2cm	fresco	1
		COLOUR	red white	red	
		COMPOSITION	brick dust and slaked lime sand and slaked lime	not painted surface with linear motifs	
		CONDITION	middle compactness high porosity middle compactness middle porosity	not polished	
GROUP 2	   	THICKNESS	0.8 - 1.0cm + 0.3cm	fresco	7
		COLOUR	pinkish white	red	
		COMPOSITION	brick dust and slaked lime quartz dust and slaked lime	not painted surface with linear motifs	
		CONDITION	middle compactness high porosity middle compactness high porosity	not polished	
GROUP 4	   	THICKNESS	2.7cm + 0.3cm	fresco	7
		COLOUR	pinkish - grey greyish	red	
		COMPOSITION	brick dust, sand and slaked lime marble dust and slaked lime	spots (mramorization) with linear red motifs	
		CONDITION	low compactness high porosity dry vegetable fibres middle compactness middle porosity	not polished	
	PHOTO		ARRICIO + INTONACO	PAINTED LAYER	ROOM
GROUP 4	   	THICKNESS	0.8-1.0cm	no painted layer	1
		COLOUR	orange	-	
		COMPOSITION	brick dust, brick coarse and slaked lime	-	
		CONDITION	middle compactness high porosity not polished	-	

Table 2 Fragments of decorative mortars from the Viminacium thermae divided into groups.
Photo-documentation of Institute of Archaeology Belgrade.

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